



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Icosit® KC GSC Part B

Substance name : Aromatic Polyisocyanate-Prepolymere

Substance No. : 609-378-7

1.2 Relevant identified uses of the substance or mixture and uses advised against

At present there is no complete information available on identified uses. When the data becomes available, it will be integrated into the safety data sheet.

Product use : Tooling system.

1.3 Details of the supplier of the safety data sheet

Company : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
70439 Stuttgart

Telephone : +4971180090

E-mail address : EHS@de.sika.com

1.4 Emergency telephone number

Emergency telephone number : 0173-6774799 Out of office hours only
EHS@de.sika.com

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Substance

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

Classification (67/548/EEC, 1999/45/EC)

Harmful	R20: Harmful by inhalation.
Sensitising	R42/43: May cause sensitisation by inhalation and skin contact.
Irritant	R36: Irritating to eyes.

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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary statements : **Prevention:**
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
 P280 Wear protective gloves/ eye protection/ face protection.
 P285 In case of inadequate ventilation wear respiratory protection.
Response:
 P304 + P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/ physician.

Additional Labelling:

Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards

This substance is not considered to be very persistent nor very bioaccumulating (vPvB).
 This substance is not considered to be persistent, bioaccumulating nor toxic (PBT).

SECTION 3: Composition/information on ingredients

3.1 Substances

Chemical Name	CAS-No. EINECS-No. / ELINCS No.	Concentration [%]
Aromatic Polyisocyanate-Prepolymere	37273-56-6	>= 50 - <= 100
4-methyl-m-phenylene diisocyanate	584-84-9 209-544-5 01-2119486974-18-XXXX	>= 0,25 - < 1



SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Asthmatic appearance
Allergic reactions
Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects
sensitising effects

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters



Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol. Do not breathe vapours or spray mist. Avoid exceeding of the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

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Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Components	CAS-No.	Value	Control parameters *	Basis *
4-methyl-m-phenylene diisocyanate	584-84-9	AGW	0,005 ppm 0,035 mg/m ³	DE TRGS 900
		AGW	0,005 ppm 0,035 mg/m ³	TRGS 430

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields
 Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
 Butyl rubber/nitrile rubber gloves (0,4 mm),
 Contaminated gloves should be removed.
 Suitable for permanent exposure:
 Viton gloves (0.4 mm),
 breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing



and stirring work.

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid
Colour : transparent
Odour : very faint
Odour Threshold : No data available
Flash point : > 101 °C
Ignition temperature : not applicable
Lower explosion limit (Vol%) : No data available
Upper explosion limit (Vol%) : No data available
Flammability (solid, gas) : No data available
Oxidizing properties : No data available
Auto-ignition temperature : No data available
pH : Note: not applicable
Melting point/range / Freez- : No data available

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Boiling point	:	No data available
Boiling point/boiling range	:	No data available
Vapour pressure	:	No data available
Density	:	ca. 1,05 g/cm ³ at 20 °C
Water solubility	:	Note: insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca. 6.500 mPa.s at 25 °C
Viscosity, kinematic	:	> 20,5 mm ² /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

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Components:

4-methyl-m-phenylene diisocyanate :

Acute oral toxicity	: LD50 Oral rat: > 5.000 mg/kg
Acute inhalation toxicity	: LC50 rat: 0,235 mg/l Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity	: LD50 Dermal rat: > 9.400 mg/kg

Skin corrosion/irritation

Product

No data available

Serious eye damage/eye irritation

Product

Causes serious eye irritation.

Respiratory or skin sensitisation

Product

May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Product

Mutagenicity : No data available

Carcinogenicity

Product

Carcinogenicity : No data available

Reproductive Toxicity/Fertility

Reproductive toxicity : No data available

No data available

Reproductive Toxicity/Development/Teratogenicity

Teratogenicity : No data available

No data available

STOT - single exposure



No data available

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de



SECTION 14: Transport information

ADR

Not dangerous goods

IATA

Not dangerous goods

IMDG

Not dangerous goods

14.6 Special precautions for user

No data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Labelling according to EC Directives (1999/45/EC)

Hazard pictograms :



Harmful

R-phrases(s)	:	R20 R36 R42/43	Harmful by inhalation. Irritating to eyes. May cause sensitisation by inhalation and skin contact.
S-phrases(s)	:	S23 S24 S37 S45	Do not breathe vapour. Avoid contact with skin. Wear suitable gloves. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Hazardous components which must be listed on the label:

- Aromatic Polyisocyanate-Prepolymere
- 209-544-5 4-methyl-m-phenylene diisocyanate

Special labelling of certain mixtures : Contains isocyanates. See information supplied by the manufacturer.

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, : not applicable

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preparations and articles (Annex XVII)

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Water contaminating class (Germany) : WGK 1 slightly water endangering
Gemäß VwVws vom 30.Juli 2005

VOC-CH (VOCV) : no VOC duties

VOC-EU (solvent) : not applicable

15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !