



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Icosit® KC 340/65 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

At present there is no complete information available on identified uses. When the data becomes available, it will be integrated into the safety data sheet.

Product use : Technical casting compounds.

1.3 Details of the supplier of the safety data sheet

Company : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
70439 Stuttgart
Telephone : +4971180090
E-mail address : EHS@de.sika.com

1.4 Emergency telephone number

Emergency telephone number : 0173-6774799 Out of office hours only
EHS@de.sika.com

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.
Chronic aquatic toxicity, Category 2 H411: Toxic to aquatic life with long lasting effects.

Classification (67/548/EEC, 1999/45/EC)

Sensitising R43: May cause sensitisation by skin contact.
Dangerous for the environment R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



SAFETY DATA SHEET
 according to Regulation (EC) No. 1907/2006
Icosit® KC 340/65 Part A



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Signal word	:	Warning	
Hazard statements	:	H317 H411	May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P261 P273 P280	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection.
		Response: P333 + P313 P362 + P364 P391	If skin irritation or rash occurs: Get medical advice/ attention. Take off contaminated clothing and wash it before reuse. Collect spillage.

Hazardous components which must be listed on the label:

- 403-240-8 6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine
- 224-518-3 4-morpholinecarbaldehyde

2.3 Other hazards

This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT).
 This mixture contains no substance considered to be very persistent and very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical Name CAS-No. EC-No. Registration number	Classification (67/548/EEC)	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine 106264-79-3 403-240-8 01-0000015292-76-XXXX	Xn; R22 R43 N; R50/53	Acute Tox.4; H302 Skin Sens.1; H317 Aquatic Acute1; H400 Aquatic Chronic1; H410	>= 5 - < 10
4-morpholinecarbaldehyde 4394-85-8 224-518-3 01-2119987993-12-XXXX	R43	Skin Sens.1; H317	>= 0,1 - < 1

For the full text of the R-phrases mentioned in this Section, see Section 16.

For the full text of the H-Statements mentioned in this Section, see Section 16.



SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects

May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known



5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety



practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.



Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform
respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid
Colour : grey
Odour : characteristic
Odour Threshold : No data available
Flash point : > 101 °C
Ignition temperature : Not applicable
Lower explosion limit (Vol%) : No data available
Upper explosion limit (Vol%) : No data available
Flammability (solid, gas) : No data available
Oxidizing properties : No data available
Auto-ignition temperature : No data available
pH : Note: Not applicable
Melting point/range / Freezing point : No data available
Boiling point/boiling range : No data available
Vapour pressure : No data available
Density : ca.0,88 g/cm³
at 20 °C
Water solubility : Note: insoluble
Partition coefficient: n-octanol/water : No data available
Viscosity, dynamic : ca.3.700 mPa.s
at 20 °C
Viscosity, kinematic : > 20,5 mm²/s



at 40 °C

Relative vapour density : No data available

Evaporation rate : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine:

Acute oral toxicity : LD50 Oral (Rat): 1.515 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.



Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number.
Completely emptied packagings may be given for recycling.



Empty packaging may still contain hazardous residues. Empty packaging should be removed by a licensed waste contractor. Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany. For further details see www.sika.de

SECTION 14: Transport information

ADR

- 14.1 UN number** : 3082
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)
14.3 Class : 9
14.4 Packing group : III
Classification Code : M6
Labels : 9
Tunnel restriction code : (E)
14.5 Environmentally hazardous : yes

IATA

- 14.1 UN number** : 3082
14.2 Description of the goods : Environmentally hazardous substance, liquid, n.o.s.
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)
14.3 Class : 9
14.4 Packing group : III
Labels : 9
14.5 Environmentally hazardous : yes

IMDG

- 14.1 UN number** : 3082
14.2 Description of the goods : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)
14.3 Class : 9
14.4 Packing group : III
Labels : 9
EmS Number 1 : F-A
EmS Number 2 : S-F
14.5 Marine pollutant : yes

14.6 Special precautions for user

No data available

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Labelling according to EC Directives (1999/45/EC)

Hazard pictograms :



Irritant



Dangerous for the environment

R-phrases(s)	: R43 R51/53	May cause sensitisation by skin contact. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S-phrases(s)	: S24 S37	Avoid contact with skin. Wear suitable gloves.

Hazardous components which must be listed on the label:

- 403-240-8 6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine

Prohibition/Restriction

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	: Banned and/or restricted (1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich)
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable

REACH Information: All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Water contaminating class (Germany) : WGK 3 highly water endangering
Gemäß VwVws vom 30.Juli 2005

VOC-CH (VOCV) : 0,12 %
no VOC duties

VOC-EU (solvent) : 0,12 %

GISCODE : PU 40



15.2 Chemical Safety Assessment

This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Full text of R-Phrases

R22	Harmful if swallowed.
R43	May cause sensitisation by skin contact.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Full text of H-Statements

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Acute	Acute aquatic toxicity
Aquatic Chronic	Chronic aquatic toxicity
Skin Sens.	Skin sensitisation

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any any use and processing.

|| Changes as compared to previous version !